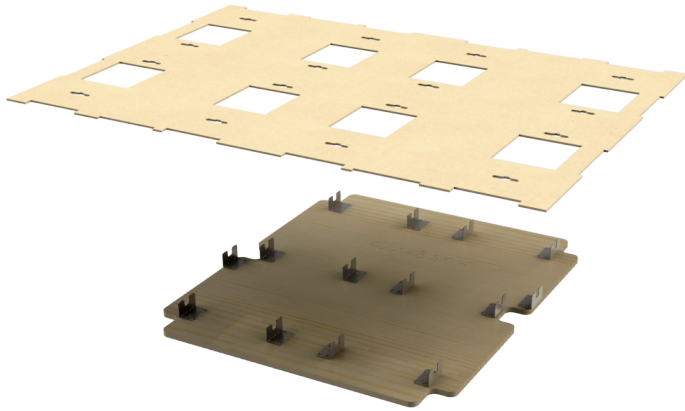
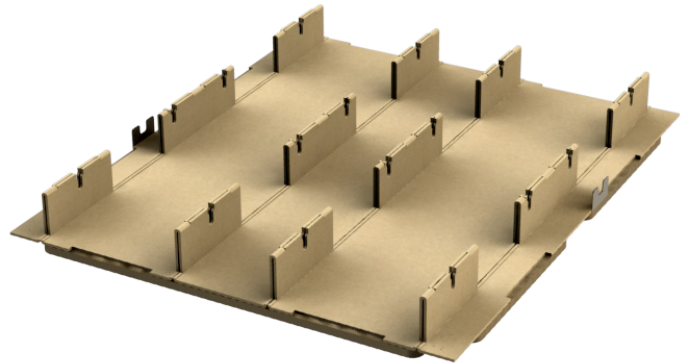


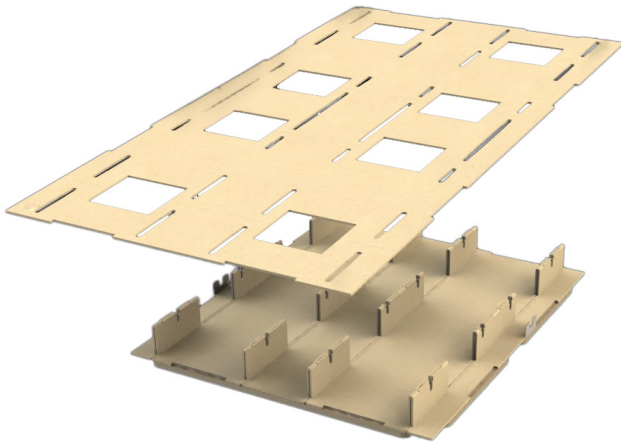
PALLET ASSEMBLY



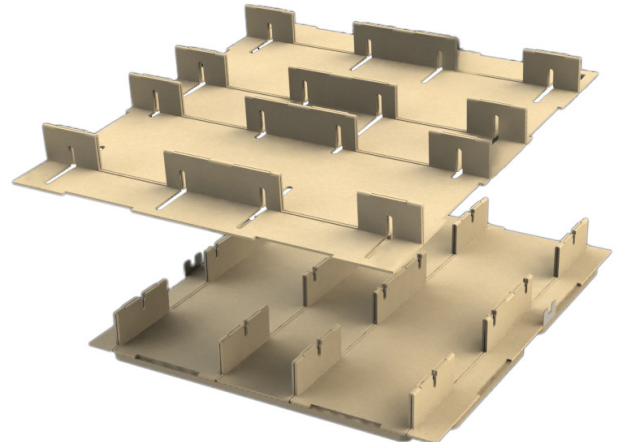
1. Top blank and assembly jig



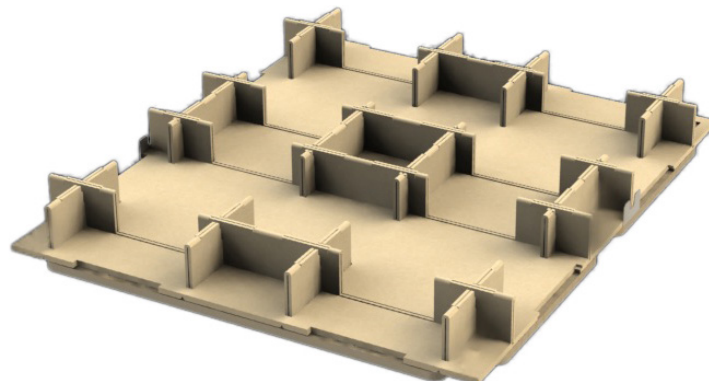
2. Fold top ribs



3. Bottom blank



4. Fold bottom ribs



5. Nest top and bottom